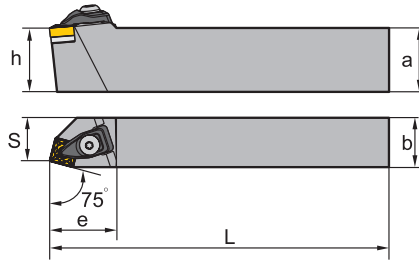



SN holder (external) D-Clamping**

DSBNR/L Kr: 75°










Article	*	Stock		Dimensions [mm]						Inserts
		R	L	a	b	L	h	s	e	
DSBNR/L1616H09		○	○	16	16	100	16	13	26	SN**0903**
DSBNR/L2020K12		●	●	20	20	125	20	17	34	SN**1204**
DSBNR/L2525M12		●	●	25	25	150	25	22	34	SN**1204**
DSBNR/L3225P12		●	●	32	25	170	32	22	34	SN**1204**
DSBNR/L3232P15		●	●	32	32	170	32	27	41	SN**1506**

● Ex stock ○ On demand

* With internal cooling

Spare parts

	Insert h	SN**0903** 16	SN**1204** 20-32	SN**1506** 32
 Clamp		C1RA	C2RA	C3RA
 Screw (Clamp)		CM5x22C	CM6x25C	CM6x25C
 Screw (shim)		SM5x8.65XA1	SM6x10XA1	SM6x10XA2
 Shim		S09BM	S12BM	S15BM
 Spring		SPR6	SPR4	SPR4
 Wrench (clamp)		WH30L	WH40L	WH40L
 Wrench (shim)		WH30L	WH40L	WH40L

Insert

				
Finishing A62	Medium Cut A64	Roughing A67	Cast Iron A73	PCBN/PCD A148

System code > A194

Grade selection > A38

Technical info > A445

Cutting data > A324

