

Corner Radius End Mills

2 Flutes Corner Radius Square End Mills



圓鼻 2刃立銑刀 超微粒碳化鎢 圓鼻刀系列



型號 type No.	刃徑(D1) Diameter	R Corner R	刃長(L2) Flute Length	全長(L1) O.A.L	柄徑(d2) Shank Dia
JNR 0102	1.0	0.2	2	50	4
JNR 0202	2.0	0.2	4	50	4
JNR 0205	2.0	0.5	4	50	4
JNR 0302	3.0	0.2	6	50	4
JNR 0305	3.0	0.5	6	50	4
JNR 0310	3.0	1.0	6	50	4
JNR 0402	4.0	0.2	8	50	4
JNR 0405	4.0	0.5	8	50	4
JNR 0410	4.0	1.0	8	50	4
JNR 0602	6.0	0.2	12	50	6
JNR 0605	6.0	0.5	12	50	6
JNR 0610	6.0	1.0	12	50	6
JNR 0620	6.0	2.0	12	60	6
JNR 0805	8.0	0.5	16	60	8
JNR 0810	8.0	1.0	16	60	8
JNR 0820	8.0	2.0	16	60	8
JNR 1005	10.0	0.5	20	75	10
JNR 1010	10.0	1.0	20	75	10
JNR 1020	10.0	2.0	20	75	10
JNR 1205	12.0	0.5	24	75	12
JNR 1210	12.0	1.0	24	75	12
JNR 1220	12.0	2.0	24	75	12
JNR 1230	12.0	3.0	24	75	12

Recommended cutting condition for Corner Radius End Mills

Material	Carbon Steels, Alloy Steels S45C, FC, FCD, SCM, S50C, SKS...		Alloy Steels, Tool Steels, SCR, SN1CM, SKD11, SKD61, NAK80...		Hardened Steels SKD11	
	~HRC30		~HRC50		~HRC60	
DIAMETER	SPEED (mm-1)	FEED mm/min	SPEED (mm-1)	FEED mm/min	SPEED (mm-1)	FEED mm/min
3	7600	180	4800	120	2900	50
4	6500	260	4000	160	2500	55
5	5500	270	3200	160	2000	60
6	4800	300	2900	170	1800	70
8	3700	350	2200	170	1500	85
10	2900	280	1700	140	1100	70
12	2400	230	1400	120	1000	65
16	1800	170	1100	90	700	45

DEPTH OF CUT

