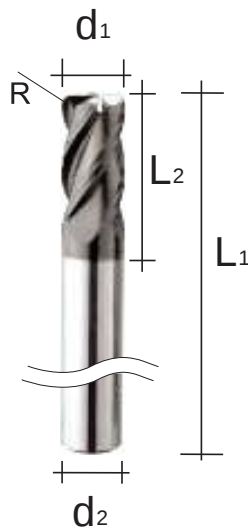


Corner Radius End Mills

4 flutes Long Shank Corner Radius End Mills



長柄圓鼻 4刃立銑刀 超微粒碳化鎢 圓鼻刀系列



型號 type No.	刀徑(D1) Diameter	R Corner R	刀長(L2) Flute Length	全長(L1) O.A.L	柄徑(d2) Shank Dia
JLR 0305	3.0	0.5	6	75	3
JLR 0305A	3.0	0.5	6	75	4
JLR 0402	4.0	0.2	8	75	4
JLR 0405	4.0	0.5	8	75	4
JLR 0602	6.0	0.2	12	75	6
JLR 0605	6.0	0.5	12	75	6
JLR 0605A	6.0	0.5	12	100	6
JLR 0610	6.0	1.0	12	75	6
JLR 0610A	6.0	1.0	12	100	6
JLR 0805	8.0	0.5	16	75	8
JLR 0805A	8.0	0.5	16	100	8
JLR 0810	8.0	1.0	16	75	8
JLR 0810A	8.0	1.0	16	100	8
JLR 1005	10.0	0.5	20	100	10
JLR 1005A	10.0	0.5	20	150	10
JLR 1010	10.0	1.0	20	100	10
JLR 1010A	10.0	1.0	20	150	10
JLR 1020	10.0	2.0	20	100	10
JLR 1020A	10.0	2.0	20	150	10
JLR 1030	10.0	3.0	20	100	10
JLR 1030A	10.0	3.0	20	150	10
JLR 1205	12.0	0.5	24	100	12
JLR 1205A	12.0	0.5	24	150	12
JLR 1210	12.0	1.0	24	100	12
JLR 1210A	12.0	1.0	24	150	12
JLR 1220	12.0	2.0	24	100	12
JLR 1220A	12.0	2.0	24	150	12
JLR 1230	12.0	3.0	24	100	12
JLR 1230A	12.0	3.0	24	150	12

Recommended cutting condition for Corner Radius End Mills

Material	Carbon Steels, Alloy Steels S45C, FC, FCD, SCM, S50C, SKS...		Alloy Steels, Tool Steels, SCR, SNCM, SKD11, SKD61, NAK80...		Hardened Steels SKD11	
Hardness	~HRC30		~HRC50		~HRC60	
DIAMETER	SPEED (mm-1)	FEED mm/min	SPEED (mm-1)	FEED mm/min	SPEED (mm-1)	FEED mm/min
2	9900	245	6500	1500	4400	65
3	7600	270	4800	180	2900	80
4	6500	490	4000	300	2500	100
5	5500	510	3200	320	2000	110
6	4800	560	2900	330	1800	140
8	3700	620	2200	330	1500	160
10	2900	530	1700	260	1100	140
12	2400	45	1400	220	1000	125
16	1800	320	1100	160	700	90

DEPTH OF CUT

